



## ASSEMBLY INSTRUCTIONS AND USER MANUAL FOR SEVEN BASS FLOAT TUBE



### **!! WARNING !!**

**Always wear a well fitting personal flotation device approved by local regulations.  
Do not exceed your physical limits or those of your equipment.**

**PLEASE READ THIS USER MANUAL CAREFULLY AND COMPLETELY BEFORE USING THE FLOAT TUBE!**

**Follow all instructions contained within!**

**Failure to comply with these guidelines can lead to significant risks!**

**Pay close attention to the warnings provided!**

**Adhere to the correct order of inflation and assembly!**

**The float tube operator must comply with local navigation regulations and follow the instructions given by river or maritime authorities!**

## **WARNINGS**

- Exercise caution as wind and currents can push you away from the shore/beach towards open water!
- Only use this float tube in protected areas within 300 meters of the shore or beach!
- Ensure you have enough physical strength to return to your starting point.
- Avoid rocky shores or shallow waters to prevent damage to the float tube's outer shell.
- Do not use the float tube in winds exceeding Force 4/15 mph and/or waves higher than 30 cm/12 inches!
- If a storm is approaching, return immediately to calm waters or the beach!
- Children are prohibited from using the float tube without adult supervision!
- We strongly encourage you to wear a well fitting personal flotation device at all times!
- The float tube may capsize if overloaded!
- Do not modify the float tube in any way that could compromise safety or damage its structure!
- Do not leave the float tube if it becomes damaged while on the water. If one air chamber fails, the float tube will remain buoyant due to its significant lift. The multi-chamber system ensures safe maneuverability, even if one air chamber is compromised !
- Never flip the float tube over to use its bottom as a diving platform!

## LIST OF COMPONENTS

- 1 Float Tube
- 1 Inflatable Seat AERO-NEST
- 1 Aluminum Bar
- 1 Mesh Apron
- 1 Motor Mount
- 1 Repair Kit
- 2 Side Pouches
- 1 MOLLE Accessories Kit
- 1 DENALI Carry Bag
- PLUG&GO Bases (quantity varies by model)

## ASSEMBLY

Carefully unfold the float tube in a clean area, free from stones, gravel, branches, or any sharp or pointed objects, that could damage the tube.

Check that the float tube is delivered with all its components (valves, inflatable seat, 2 side pouches, repair kit, etc.).

Before placing it on the ground, inflate the air chambers slightly.

Do not overinflate them on the first attempt, as this may damage the float tube's structure.

NEVER use high-pressure air compressors to inflate your Hybrid float tube.

## VALVES

The valves are permanently fixed and installed.

In the provided repair kit, you will find a key.

Before inflating for the first time, it is necessary to check your valves.

Unscrew the valve cap using the key to check it and, if necessary, service the valve

**This action must be performed regularly.**

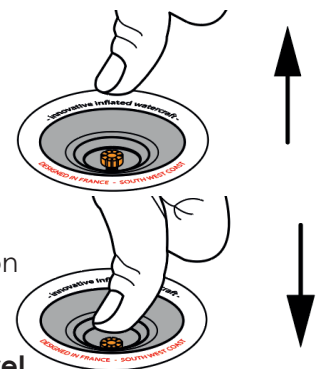
### INFLATION

Your high-pressure safety valve has a small button at its center.

Press it and release it to raise the button for inflation.

### DEFLATION

To deflate, simply do the opposite: press the button to lock it in the lowered position and release the pressure.



**Be sure to need the maximum pressure written on the circumference of your valve!**

## INFLATION

1. Inflate the AERO-NEST seat first, and if your model includes it, the integrated dropstitch bottom.
2. If you have a motor mount, it must be installed before inflating your float tube.
3. Inflate the first chamber lightly to about 30% until it begins taking shape.
4. Fully inflate the second chamber.
5. Finish inflating the first chamber.
6. Securely close both valve caps.

For inflation of the air chambers,  
you can use a hand pump, foot pump,  
or a low-pressure electric pump,  
**but NEVER use high-pressure air compressors.**

### Warning :

Do not inflate the air chambers all at once. Over-inflating a chamber can damage the bladders or compromise the internal structure of the float tube.

## PREPARATION BEFORE DEPARTURE

Gather the necessary information for a safe outing:

1. Familiarize yourself with local laws and regulations, as well as the risks associated with water activities and navigation.
2. Check the weather forecast, currents, tides, and local wind conditions.
3. Inform someone on shore of your expected return time.
4. Learn how to calculate the distance you can travel and remember that it may vary depending on weather conditions.

## CHECKING THE CONDITION OF THE FLOAT TUBE AND EQUIPMENT

1. Check the inflation pressure with a gauge.
2. Check all safety valves.
3. Ensure the load is evenly distributed: front/back and port/starboard.

## CHECKING FOR THE NECESSARY SAFETY EQUIPMENT ON BOARD

(Familiarize yourself with the laws and regulations of the country or locality where you are navigating)

1. A well fitting personal flotation device
2. A pump, repair kit, and tool kit.
3. Required mandatory equipment.
4. The float tube's registration documents and your navigation permit (if applicable).
5. Lighting is required if you are navigating in the dark.

## RULES TO FOLLOW DURING NAVIGATION

1. Be responsible and strictly follow safety rules. Neglecting safety measures could put your life and the lives of others at risk.
2. Learn to control your float tube.
3. Follow local regulations and practices.
4. Navigate only in «protected waters».
5. Remember that weather conditions can change rapidly. Always ensure you can take shelter quickly..
6. Do not consume alcohol or drugs before or during navigation. All passengers must remain sober throughout the trip.
7. Do not smoke on board. Ashes from cigarettes or cigars can damage the structure of your float tube if they come into contact with its surface.
8. Do not sit on the side floats.
9. Always avoid swimming areas. Stay vigilant, especially when navigating near beaches and swimming sites. The Alpha flag signals the presence of divers. You **MUST** keep a safe distance (at least 50 meters/150 feet).

## MAINTENANCE AND DISASSEMBLY

1. Depending on amount of use, keep some spare parts on hand. If you need a replacement a part, contact us to ensure you use original parts.
2. Clean your float tube after each outing to avoid damage from sand, saltwater, or sun exposure. Use a garden hose to rinse the float tube, along with a sponge and mild soap to remove most dirt. Ensure the float tube is completely clean and dry before disassembling to prevent mold.
3. Do not use solvents to clean the float tube. Solvents can damage materials or plastic components.
4. Store all accessories and your float tube in a dry, well-ventilated area. Ensure all components are dry before storing them.

You can store the float tube either inflated or deflated.

- Choose a dry, cool place to store the float tube.
- Do not hang the float tube.
- Avoid placing heavy or sharp objects on the float tube.

The float tube is a seasonal vessel, designed to be disassembled. If you live in a region with low temperatures where the float tube cannot be used year-round, it is **STRONGLY RECOMMENDED** to deflate the float tube and dry it completely before storing it in a protected area for the off-season. This will help prolong the life of your float tube.

**WARNING :** Certain cleaning solvents, chemicals, and other liquids (such as sulfuric acid, oil, and gasoline) can damage the PVC fabric. If any of these substances contact the Float-tube or if it is mishandled, you must check for leaks and inspect the structural integrity of the vessel.

## DISASSEMBLY

1. Remove all accessories from the float tube (side bags, apron, paddles, fins, etc.).
2. Open all valves and completely deflate the float tube.
3. Remove the motor mount if equipped.
4. Fold the float tube (ensure it is clean and dry. If needed, refer to the «MAINTENANCE & DISASSEMBLY» section above).

## REPAIR

If you feel that the float-tube is a bit soft, this does not necessarily indicate a leak.

**First, check that the valves are not loose.**

If all the valves are in good condition, check for temperature variations: if the float-tube was inflated during a hot day – say 35°C (95°F) – and the air temperature drops to 25°C (77°F) overnight, the pressure on the hull may decrease, and the float-tube may feel soft the next morning.

If the valves and temperature variations are not the issue, you should look for a leak:

1. Locate the leak area: you can examine your float-tube from a few inches/centimeters away or turn it over and carefully inspect the exterior. Large leaks should be clearly visible
2. Check for leaks around the valves.
3. Identify the location of the leak: spray soapy water (mild soap) on suspected areas. A leak will produce bubbles.

## REPAIR INSTRUCTIONS

Minor leaks or punctures can be repaired using the repair kit provided with the boat.

1. Locate the leak.
2. Clean the area around the leak thoroughly to remove dirt and impurities.
3. Cut a round patch, larger than the area to be repaired.
4. Using a ballpoint pen, gently trace the outline of the patch.
5. Apply glue to the underside of the patch and around the area to be repaired. Lightly but completely cover the area with glue.
6. Place the patch over the damaged area and press firmly.
7. Let the repair dry for 12 hours. Once the patch is dry, apply glue to the edges for a complete seal (let dry for 4 hours).

## WARRANTY

This warranty covers material and manufacturing defects only for the legal period starting at the date of purchase and is valid to the original owner only.

Please retain your proof of purchase and receipt for warranty service.

**Any overinflation, structural modification, or use for activities other than the product's intended purpose will automatically void the warranty.**

If you encounter an issue with the float tube, repairs not covered by the warranty will be carried out at the current applicable rate.

SEVEN BASS DESIGN reserves the right to decide whether it is preferable to repair or replace the product covered by this warranty and to replace any outdated model with a current model, if applicable.

The colors of original and replacement parts may vary.

## DECLARATION OF CONFORMIT

SEVEN BASS DESIGN float tubes fully comply with **Directive 2001/95/EC** on general product safety and are designed according to **ISO 10087** for traceability and **ISO 25649** for floating leisure equipment. These standards ensure optimal safety, rigorous traceability, and responsible manufacturing.

## CERTIFICATE OF ORIGIN

Country of Origin: Tunisia

Control Standards: ISO 6185-1 for inflatable boats & ISO 25649 for floating leisure equipment.

Your float tube is equipped with a unique CIN serial number, in compliance with ISO 10087 standards.

This number ensures identification, traceability, and international regulatory compliance of the vessel.

It is also listed on the certificate of conformity and origin provided with your float tube, an essential document for administrative procedures such as registration, according to local regulations, or for use with an engine.



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